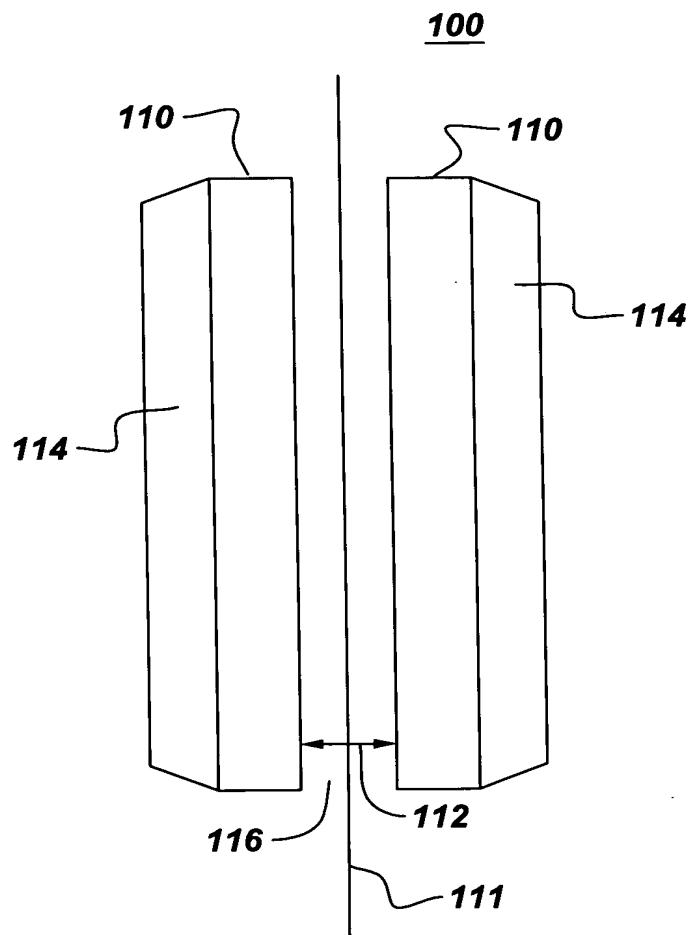


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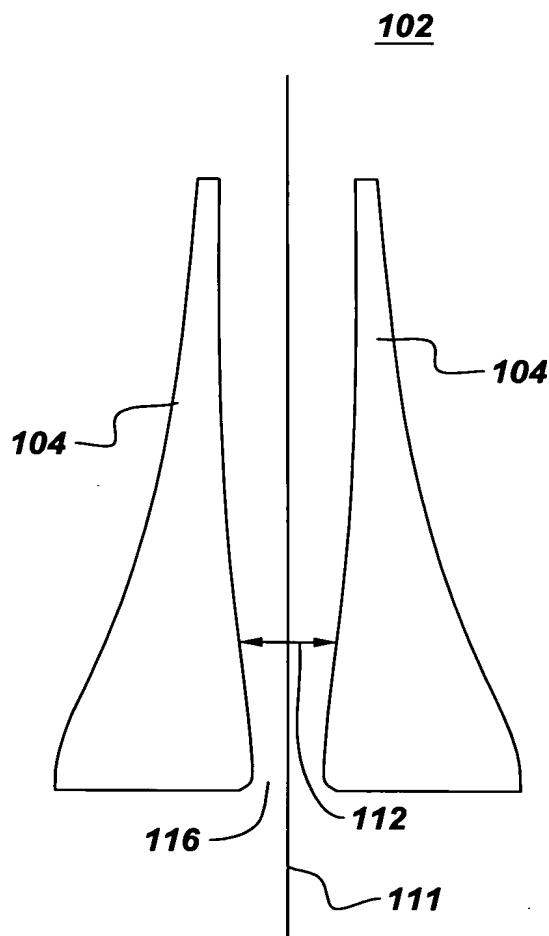
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*Fig. 1*  
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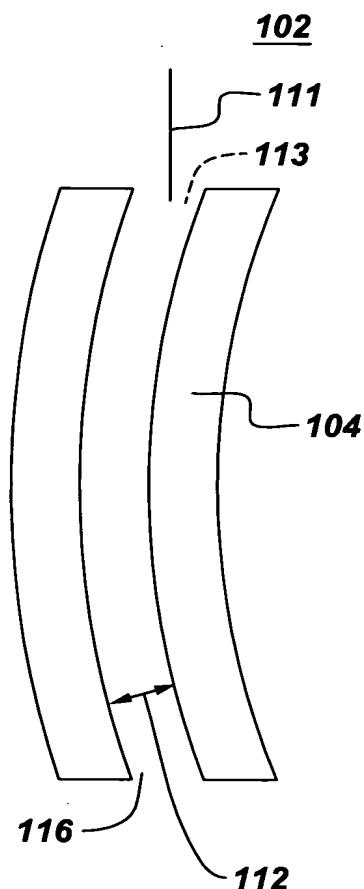
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***Fig. 2***  
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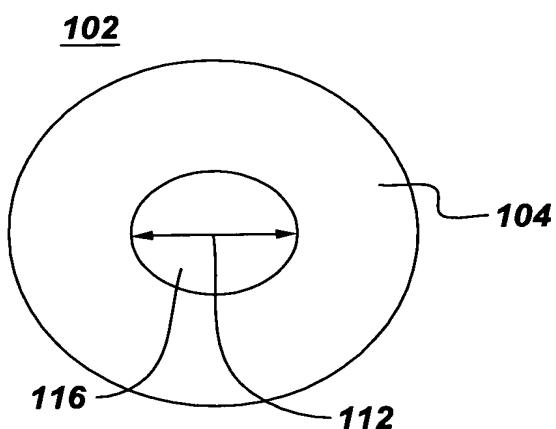
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***Fig. 3***  
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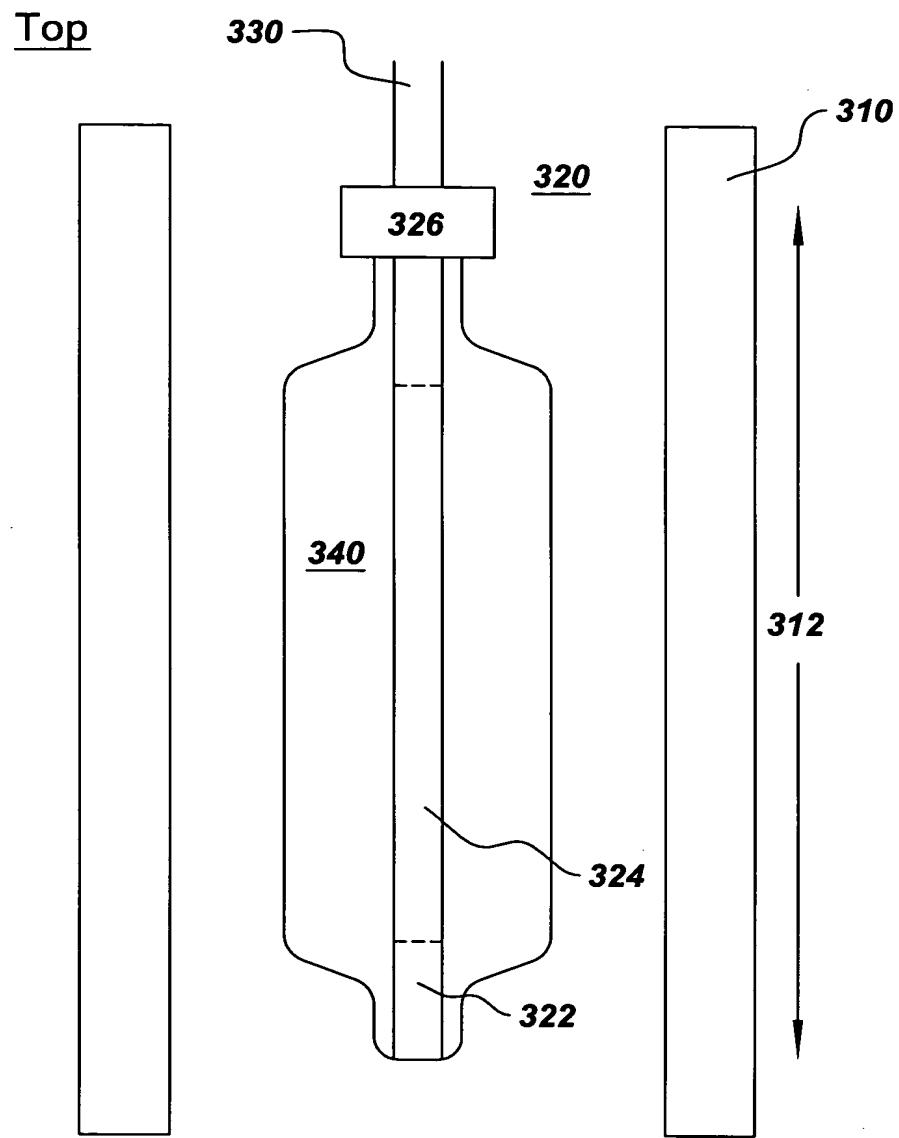
*Fig. 4*

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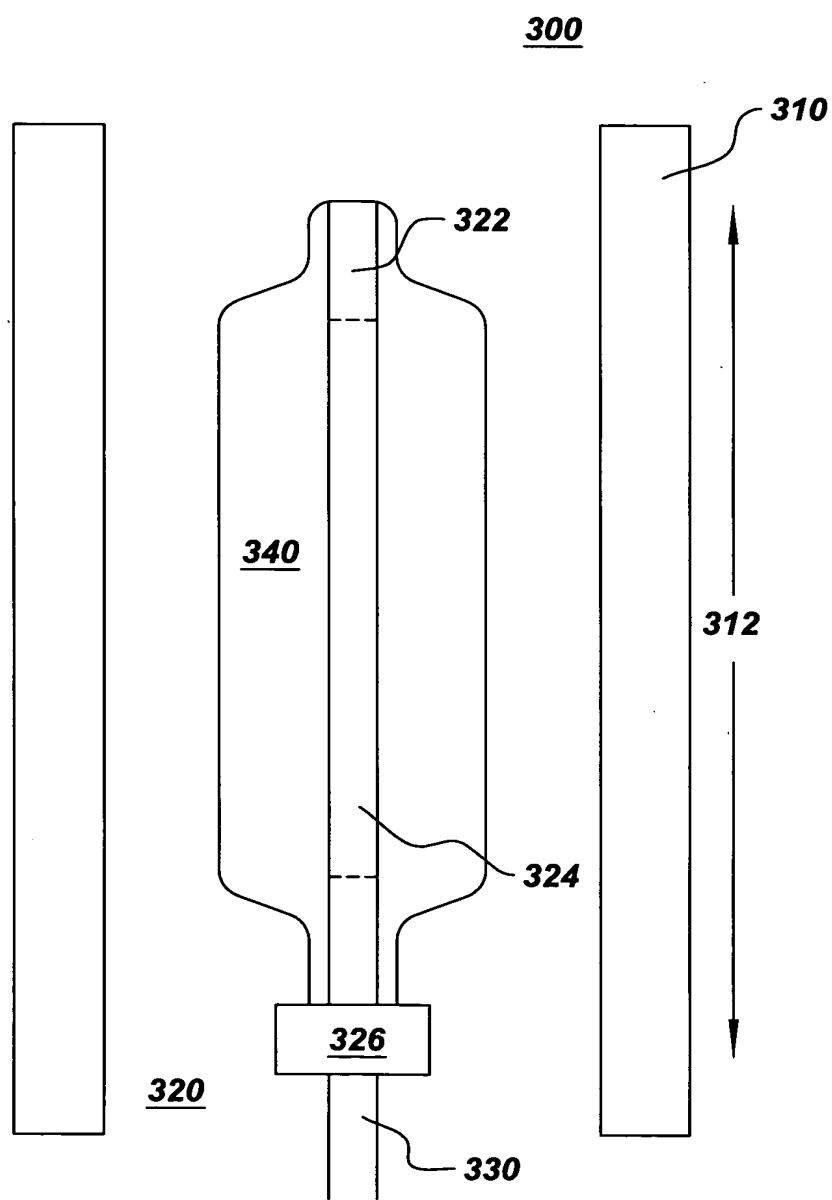
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*Fig. 5*

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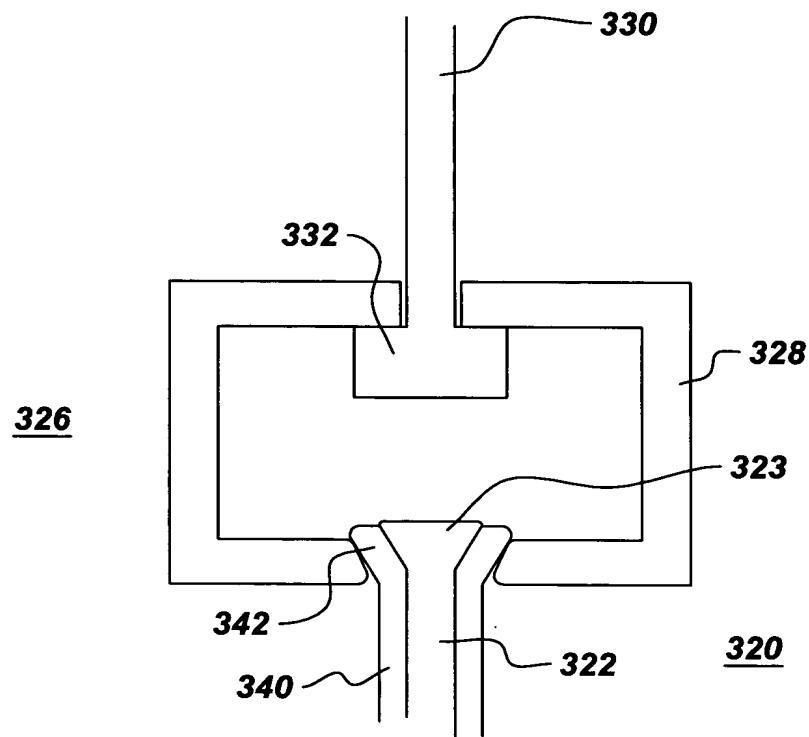
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*Fig. 6*

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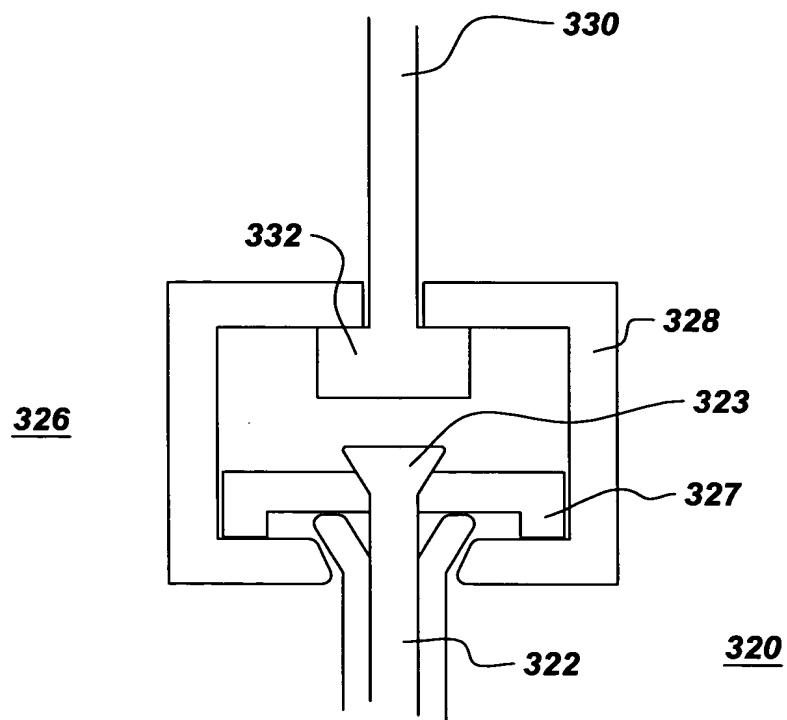
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*Fig. 7*

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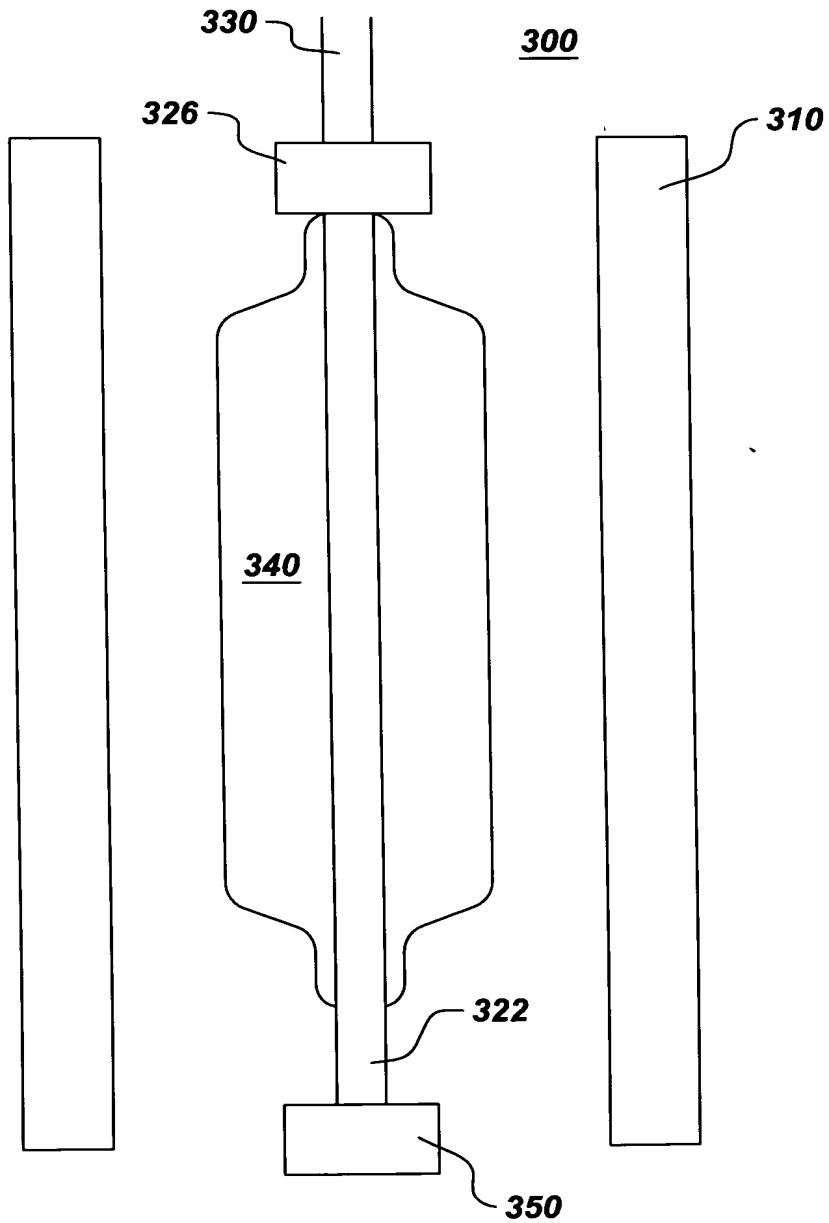
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*Fig. 8*

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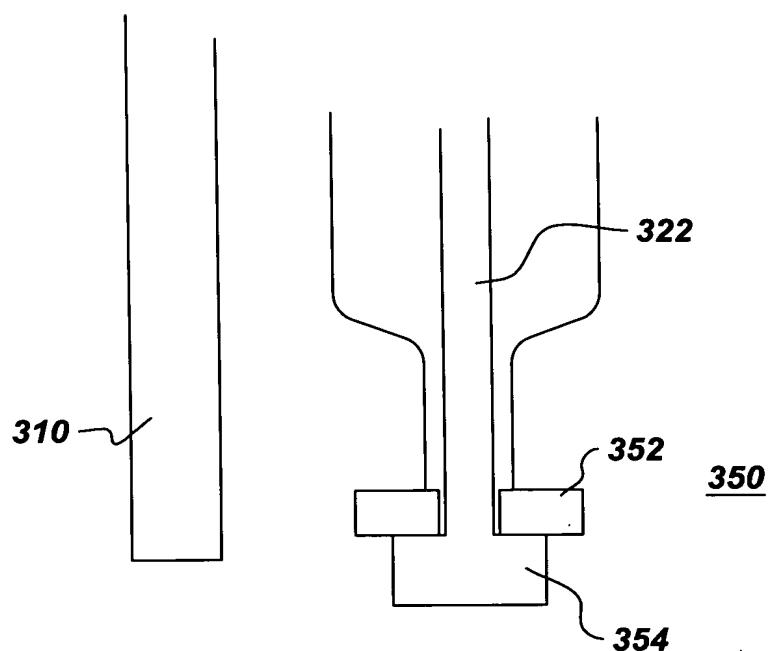
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*Fig. 9*

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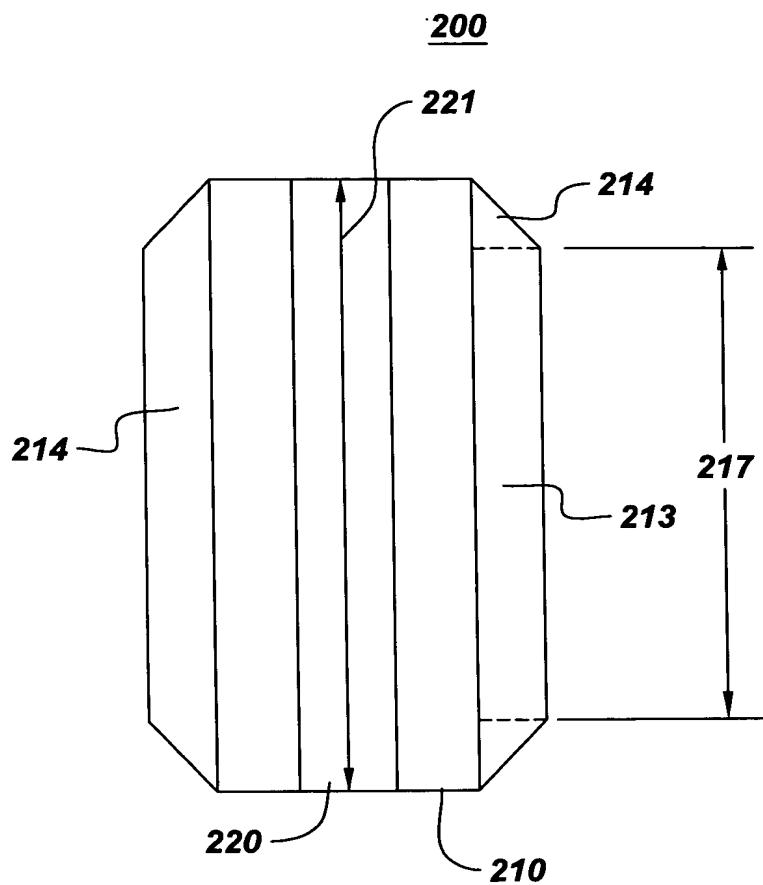
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*Fig. 10*

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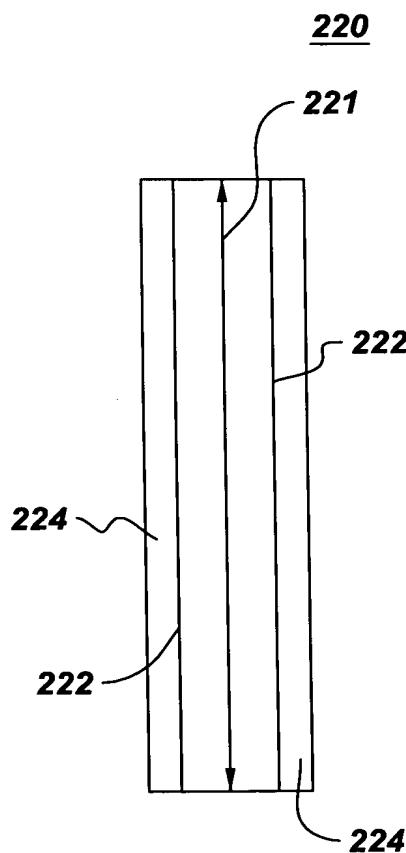
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*Fig. 11*

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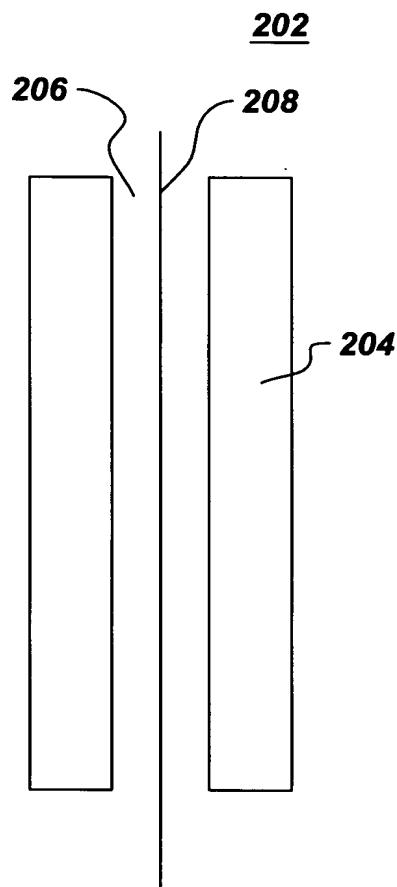
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*Fig. 12*

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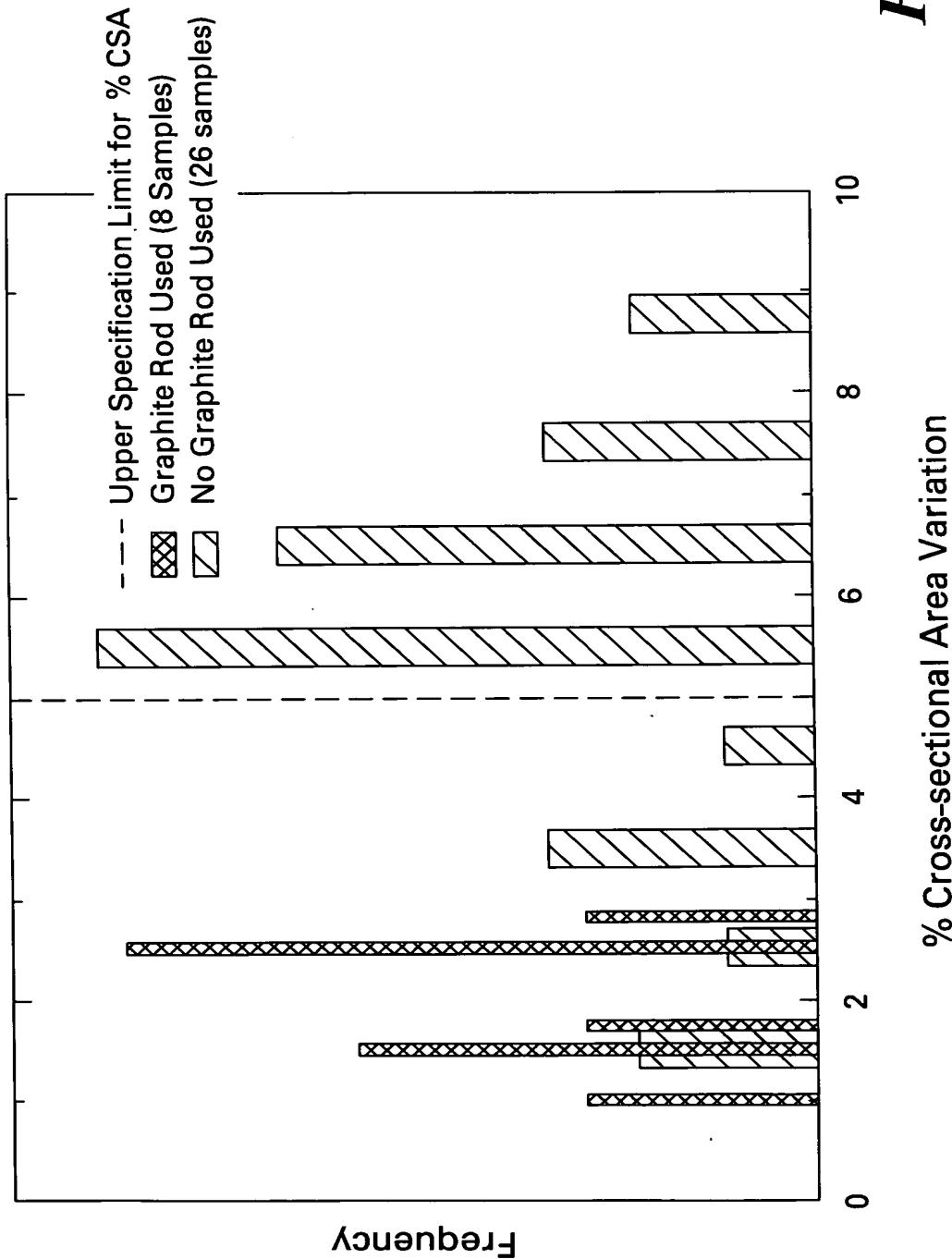


*Fig. 13*

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### Process Capability Analysis for CSA

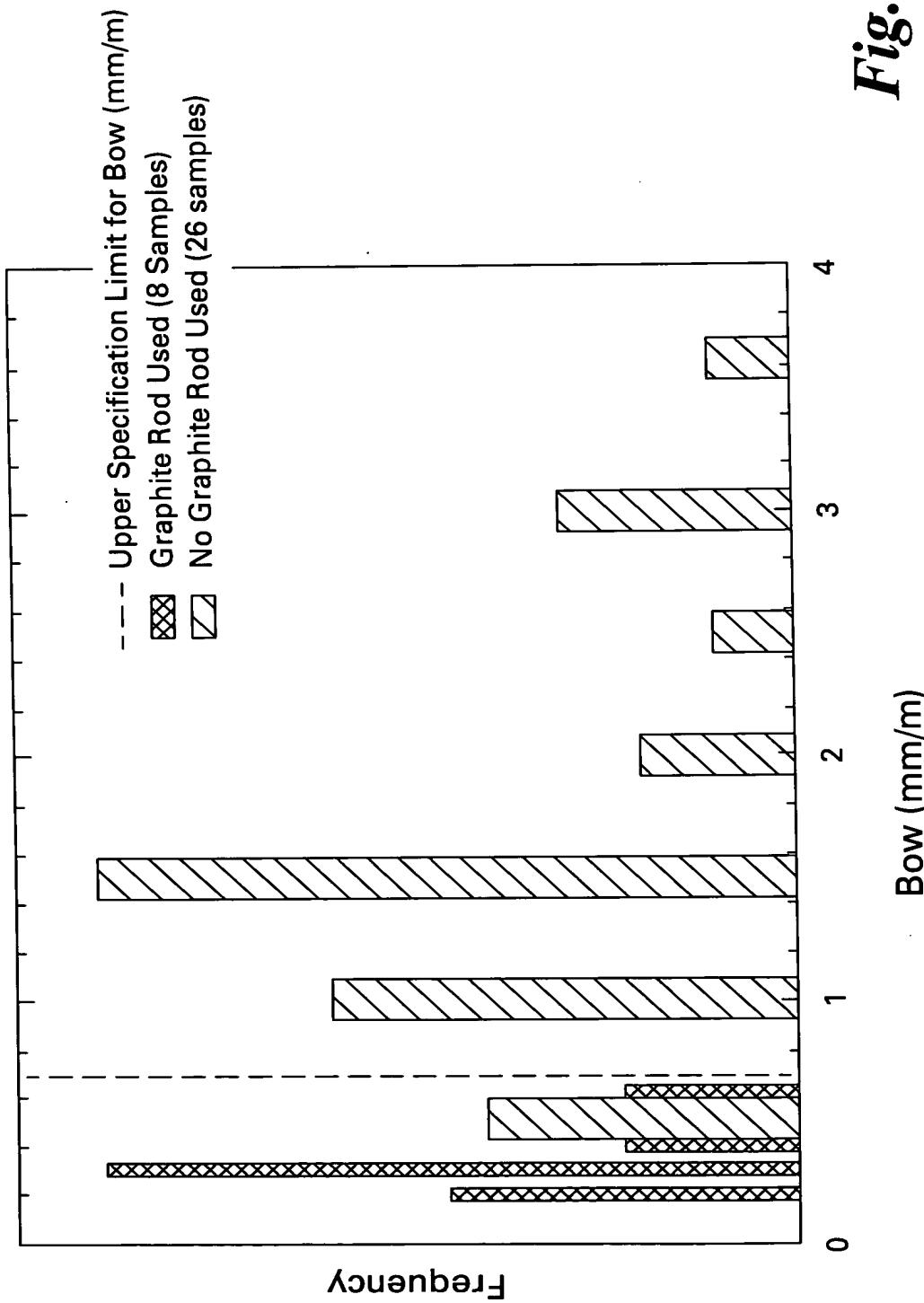


**Fig. 14**

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### Process Capability Analysis for Bow



*Fig. 15*